



PRVÁ ZVÁRAČSKÁ, a. s.
FIRST WELDING, Inc.



Certification Body for Products accredited
by the Slovak National Accreditation Service according to ISO/IEC 17065:2012

CERTIFICATE

Welding of railway vehicles and components
according to the standard STN EN 15085-2+A1:2024

PZ 0008 15085 002 P0008 SK

certification body for products hereby confirms that the company

Železničná spoločnosť Cargo Slovakia, a.s.

Tomášikova 28B

821 01 Bratislava, Slovakia

ID: 35914921

fulfills requirements
according to

STN EN 15085-2
classification level CL1 in the type of activity
M(maintenance)

in the range indicated in the annex.

Validity: 04.04.2025 until 03.04.2028

Certified since: 04.04.2013

In Bratislava on 04.04.2025

Place and date of issue

Lead auditor: Ing. Branislav Šimovič, IWE



Ing. Štefan Furik, IWE
Head of certification body

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

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T0650-CV-23-1



PRVA ZVARACKA, a. s.
FIRST WELDING, Inc.



ANNEX TO THE CERTIFICATE

PZ 0008 15085 002 P0008 SK

Scope of certificate:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
0036-NLSK-0724/20/08-01 (EN ISO 15614-1)	111	1 ^a -1	T/BW: t: 3 - 24 D: ≥ 500
0036-NLSK-0724/20/08-03 (EN ISO 15614-1)	111	1 ^a -1	P/FW: t: 3 - 24 a: no rest. D: >500 D: >150 PC, rot.:PA,PF
111/FW/Mn (EN ISO 15613)	111	1 ^a -X120Mn12	P/FW: t: 5 D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/24/3089 (EN ISO 15614-1)	111	1 ^a -1	P/BW: t: 10 - 40 D: >500 P/FW: t: 3 - 40 a: no rest. D: >150 PC, rot.:PA,PF D: >500 D: >150 PC, rot.:PA,PF
0036-NLSK-2752/30/11-02 (EN ISO 15614-7)	121	1 ^a -1	T/BW: t: ≥ 25 D: 1103
WPQR-PZ-300/19/1442 (EN ISO 15614-1)	121	1 ^a -1	T/FW: t: ≥ 5 (s ≤ 19) D: ≥ 425
WPQR-PZ-300/19/1443 (EN ISO 15614-1)	121	1 ^a -1	T/FW: t: ≥ 5 (s ≤ 17) D: ≥ 425
0036-NLSK-0724/20/08-02 (EN ISO 15614-1)	135	1 ^a -1	T/BW: t: 3 - 24 D: ≥ 500
0036-NLSK-0724/20/08-04 (EN ISO 15614-1)	135	1 ^a -1	P/FW: t: 3 - 24 a: no rest. D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/19/1669 (EN ISO 15614-1)	135	1 ^a -1	P/BW: t: 3 - 20 D: >500 P/FW: t: 3 - 20 a: no rest. D: >150 PC, rot.:PA,PF D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/20/1670 (EN ISO 15614-1)	135	1 ^a -1	P/FW: t: 3 - 20 a: no rest. D: >500 D: >150 PC, rot.:PA,PF

a Test piece material qualify the equal or lower specified minimum yield strength steels

b Test piece material qualify steels in the same sub-group and any lower sub-group within the same group

c Test piece material qualify steels in the same sub-group.

x provided Al-Mg filler material is used

In Bratislava on 04.04.2025

Place and date of issue



Ing. Štefan Furik, IWE
Head of certification body

General provisions:

The General Terms and Conditions of the PRVÁ ZVÁRAČSKÁ, a. s. apply in the currently valid version.

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141/01/2011 (EN ISO 15612)	141	22.1, 22.2 ^x , 22.3 ^x , 22.4 ^x and their combinations, 23.1	P/BW: t: 3 - 5
311/01/2011 (EN ISO 15611:2004)	311	1 ^a -1	T/BW: t: 3 - 4,8 D: ≥ 25,5

a Test piece material qualify the equal or lower specified minimum yield strength steels

b Test piece material qualify steels in the same sub-group and any lower sub-group within the same group

c Test piece material qualify steels in the same sub-group.

x provided Al-Mg filler material is used

Area of application:

Manufacture, maintenance and repair of railway vehicles by welding.

Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Ing. Martin Hanák (EWE)	Norbert Kočiš (EWT)	Erik Balogh (EWS) Ing. Lilla Tamášová (IWE) Ladislav Bánóczy (IWS) Martin Beťák (WI-B) Jozef Brandobur (EWT) Ivan Dlugopolský (EWS) Martin Gábor (IWP) Ján Lulák (IWS) Peter Matula (EWS) Alexander Vaszil (IWI-B) Attila Polóka, DiS. (IWS)



Notes:

Register No.: PZVAR/15085/CL1/004/13/4

In Bratislava on 04.04.2025

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